Lumina Sustainable Materials

Corporate Overview 2025



Lumina is an innovative material science company tackling today's most pressing manufacturing challenges with industry-leading sustainability. We develop high-impact products that extend beyond industrial minerals through custom chemistry and processing solutions.

Our distinct mineralogy and chemistry lead to:

- Reduced CO₂ and volatile organic compound (VOC) emissions
- Reduced energy consumption
- Reduced material usage
- Improved end-product performance across key parameters



Mining & Manufacturing

- Lumina has expertise in Greenlandic/Arctic exploration and mining
- Lumina is vertically integrated with advanced multi-material processes close to customers to enable differentiated market intimacy

R&D / Technology

- Lumina develops custom market-driven sustainable solutions for mass-market applications
- Diverse technology portfolio includes low-carbon ceramics, low-energy aluminum, additives for sustainable plastics, and material handling innovation
- Full material science lab and production in Jeffersonville, Indiana



Our commitment to sustainability begins at the surface of Greenland and goes all the way to our customers' doors:

- Local commitment is essential to our identity. We are proud to be a part of the local community, and we put an effort into hiring, training and educating local workforce and using local subcontractors
- Surface mining of exposed minerals with virtually no overburden or stripping
- Ore is extracted only a few km from the processing plant and deepwater fjord shipping dock
- Efficient ocean freight delivers the ore as close to our customers as possible to minimize over-the-road freight
- Our anorthosite delivers outstanding efficiency in use with virtually no LOI or moisture losses.
- Novel clean technologies include low-carbon cement, kiln-free ceramics, 90% CO2 reduction in mineral processing, friendly flame retardants, lightweighting hollow spheres, and more



Lumina is a majority privately owned company. Its largest shareholders are Cordiant Capital, and Apex Investments. The management team has extensive global experience across a range of mining sectors.

Brian Hanrahan,

<u>CEO</u>

- Joined Lumina in 2021 after extensive career with global industrial minerals leader IMERYS
- B.S. Chemical Engineering, MBA
- Started material science technology company in 2019

Bent Olsvig Jensen,

Managing Director

- Based in Greenland, Bent joined Lumina in 2020 after previously managing Greenland's Ruby mine during the exploration, application, permitting and construction phases
- Led Exploration company in Greenland to develop the mining sector

Peter Madsen,

Director of Operations

- Based in Greenland, Peter joined Lumina in 2025 to continue his career in Greenlandic mining.
- Extensive experience in operating mines like Nalunaq and Greenland Ruby in Greenland.





Operating in Greenland since 2011

- Located on a deepwater fjord on the west coast of Greenland, 80 km west of Kangerlussuaq
- Company established to exploit unique high-purity anorthosite for global industrial applications







Greenland Perspective



















What is Anorthosite







Anorthite Mineral

- Feldspar family represents 50% of the Earth's crust
- Most feldspars are alkali
- Greenland (and Finland) have the only known high-purity calcium feldspars on earth
 - Mineral very common on lunar highlands
- Pure anorthite is CaAl₂Si₂O₈



Anorthosite Properties



- Specific Gravity
 - 2.6
- Hardness
 - 6 6.5
- Bulk Density @ 3 micron
 - 50 lb / cubic ft.
- Refractive Index
 - 1.52
- Brightness
 - 92
- Surface Area
 - 2 4 m² / gram

- Particle size controllable by milling and classification
- pH
 - 8.2
- Oil Absorption
 - 20
- Impurities
 - Iron < 0.5%
 - No heavy metals
 - Free silica <3%



